



# 8.5W 2-Channel AF Power Amplifier

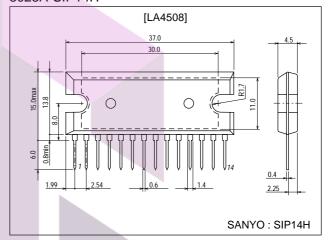
#### **Features**

- Low idling current (20mA/2 channels).
- Output power  $8.5W \times 2$  typ. ( $R_L=3\Omega$ ).
- High ripple rejection (60dB at steady state).
- Small pop noise at the time of power supply ON.
- Thermal protector.
- Adoption of SIP14H ( $\theta$ j-c=3°C/W) facillitates thermal design.

# **Package Dimensions**

unit:mm

3023A-SIP14H



# **Specifications**

## **Absolute Maximum Ratings** at Ta = 25°C

Parameter	Symbol			Cor	nditions	Ratings	Unit
Maximum supply voltage	V <sub>CC</sub> max					24	V
Allowable power dissipation	Pd max	With infi	nite heat sink			15	W
Maximum output current	I <sub>O</sub> peak	1 chann	el			2.5	Α
Operating temperature	Topr					-20 to +75	°C
Storage temperature	Tstg					-40 to +150	°C

### **Operating Conditions** at $Ta = 25^{\circ}C$

Parameter	Symbol	Conditions	Ratings	Unit
Recommended supply voltage	Vcc		15	V
Operating voltage range		Pd max must not be exceeded.	9 to 23	V
Recommended load resistance	RL	2 channels	3	Ω

# $\textbf{Operating Characteristics} \ at \ Ta=25^{\circ}C, \ V_{CC}=15V, \ R_{L}=3\Omega \ (2 \ channels), \ f=1kHz, \ Rg=600\Omega, \ R_{L}=15V, \ R_{L}=$

See specified test circuit.

Parameter	Symbol	Conditions	Conditions	Ratings			Unit
			Conditions	min	typ	max	Offic
Quiescent current	Icco	2 channels		10	20	30	mA
Voltage gain	VG			42	44	46	dB
Voltage gain difference	ΔVG	ch1, ch2		,		±1	dB
Output power	PO	THD=10%		7.5	8.5		W

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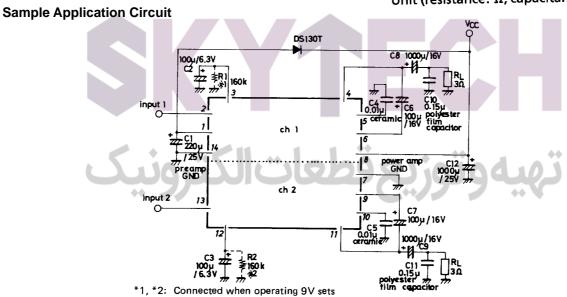
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Parameter	Symbol	Conditions		Unit		
			min	typ	max	Oill
Total harmonic distortion	THD	V <sub>O</sub> =2V		0.15	1.0	%
Input resistance	rį			30		kΩ
Output noise voltage	V <sub>NO</sub> 1	Rg=0, f=20Hz to 20kHz, B.P.F		0.2	0.5	mV
	V <sub>NO</sub> 2	Rg=10kΩ, f=20Hz to 20kHz, B.P.F		0.3	1.0	mV
Ripple rejection	R <sub>r</sub>		45	60		dB
Channel separation	ch sep		45	55		dB

# **Equivalent Circuit** ΟЗ Q*5* Į ₹R5 RI7李 2 R37 D8 TR13 R7 R15 TR21 20k R6 TR6 R21 MI D6 D5 RI3 TRII D12 ₽R33 R3) TR27 RII TR9 TR2 TR8 TR26 D2 D1 R9 W "J RIO -₩-RI2 TRIO TR12

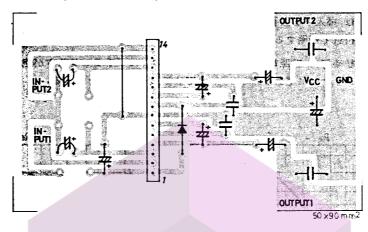
Unit (resistance:  $\Omega$ , capacitance: F)

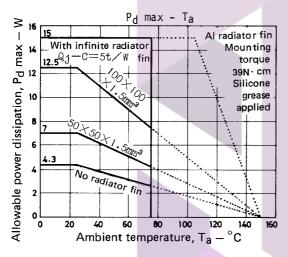


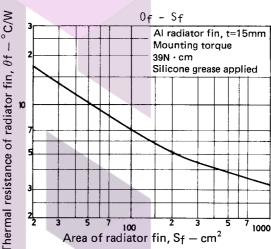
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120

#### Sample Printed Circuit Pattern (Cu-foiled area)







## **Description of External Parts**

C<sub>1</sub>: Decoupling capacitor

Used for the ripple filter. Since the rejection effect is saturated at a certain capacity, it is meaningless to increase the capacity more than needed. This capacitor, being also used for the time constant of the pop noise preventer, affects the starting time. Too small a capacity makes the pop noise level higher.

(Recommended value: 100µF to 330µF)

 $C_2(C_3)$ : Feedback capacitor

Since the low cutoff frequency depends on this feedback capacitor, the required bandwidth must be considered before determining the value of this feedback capacitor. This feedback capacitor also affects the starting time.

 $C_4(C_5)$ : Switching distortion suppressing capacitor

Used to suppress switching distortion which often appears at high frequencies in overinput mode. The recommended value is 0.01µF (ceramic capacitor).

 $C_6(C_7)$ : Bootstrap capacitor

The output at low frequencies depends on this capacitor. If the capacity is decreased, the output at low frequencies goes lower.  $47\mu F$  min. is required. (This, however, does not apply if load  $R_L$  is light.)

 $C_{8}\left( C_{9}\right) :$  Output capacitor

The low cutoff frequency depends on this output capacitor. (Refer to the characteristic graph.)

 $C_{10}(C_{11})$ : Oscillation blocking capacitor

Polyester film capacitor, being excellent in temperature characteristic, frequency characteristic, is used. The use of an aluminum electrolytic capacitor or ceramic capacitor may cause oscillation to occur at low temperatures.

 $C_{12}$ : Power source capacitor.

This power source capacitor must accomodate loads (motor, etc.) in the power line or ripple in the transformer outure. This recommended value is  $1000\mu F$  to  $2200\mu F$ .

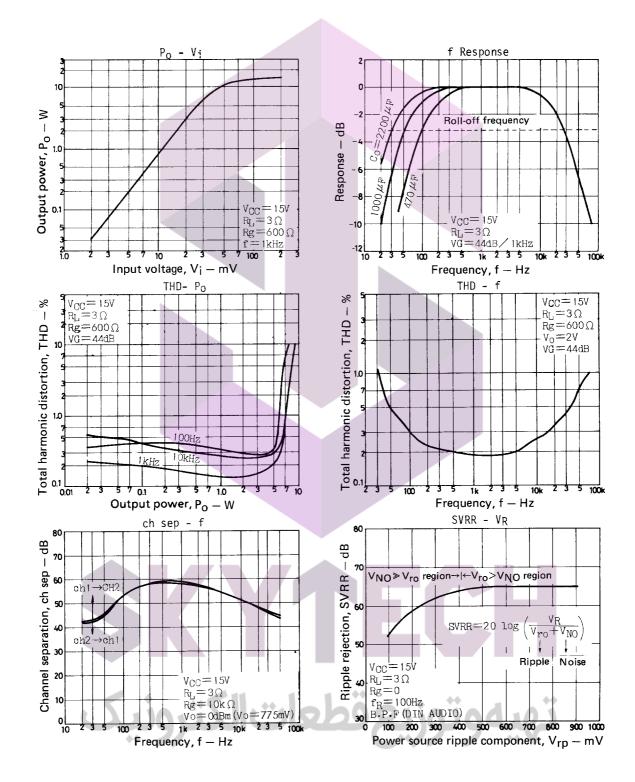
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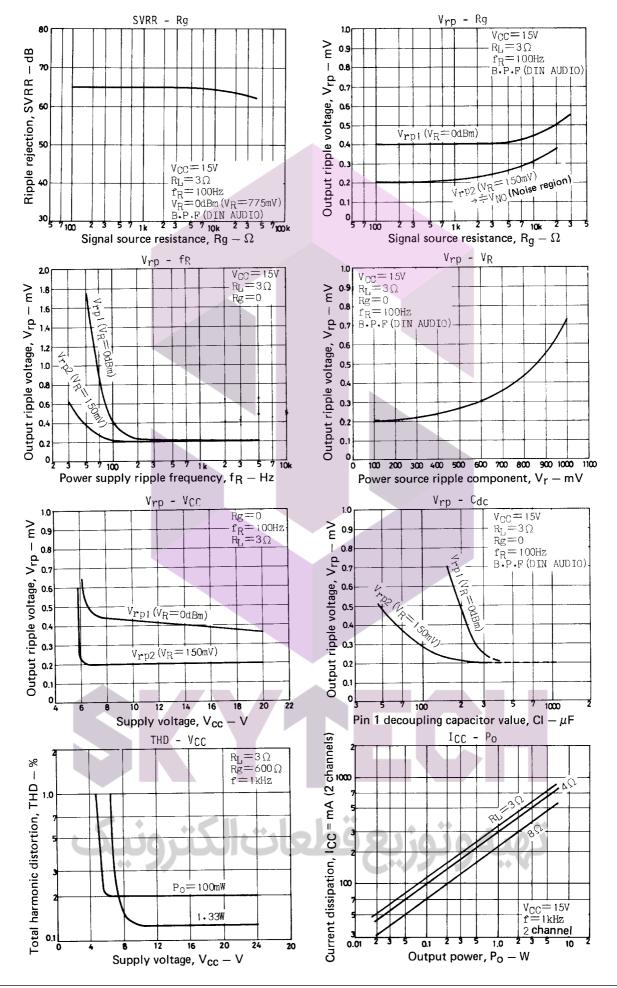
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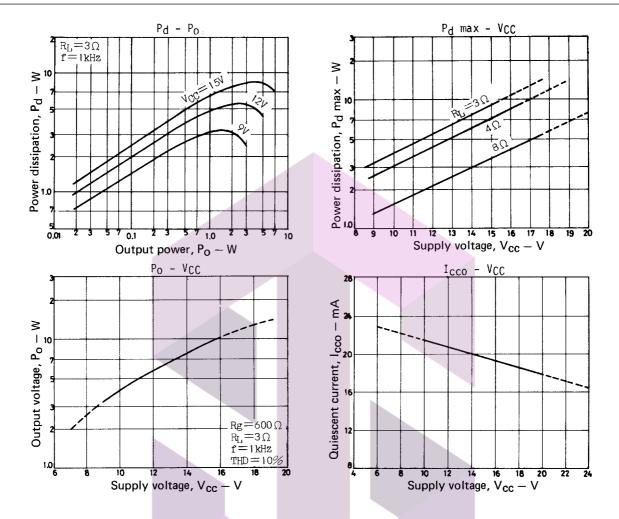
 $R_1(R_2)$ : Normally, this resistor is required.

If the IC is used at  $V_{CC}$ =9V or thereabouts, clip balance may be disturbed. This resistor can be used to correct such disturbance.

 $D_1$ : When a motor is started, or in similar modes, the supply voltage drops abruptly, causing the filter transistor to be saturated. This diode is a bypass diode and can be used to prevent such saturation from occurring. Whether or not to use this diode depends on the set to be made.







#### **Proper Cares in Using IC**

- 1. If the IC is used in the vicinity of the maximum rating, even a slight variation in conditions may cause the maximum rating to be exceeded, thereby leading to breakdown. Allow an ample margin of variation for supply voltage, etc. and use the IC in the range where the maximum ratings is not exceeded.
- 2. Pin-to-pin short, inverted insertion

If supply voltage is applied when the space between pins is shorted, breakdown or deterioration may occur. When mounting the IC on the board or applying supply voltage, make sure that the space between pins is not shorted with solder, etc. If the IC is inserted inversely, it may be broken down momentarily because of pin 7: Power Gnd, pin 8:  $V_{CC}$ .

3. Load short

If the IC is used with the load shorted for a long time, breakdown or deterioration may occur. Be sure not to short the load.

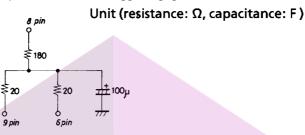
- 4. Change in closed-loop gain
  - By connecting R<sub>NF</sub> in series with pins 3, 12 (NF pin), the gain can be reduced, but the following must be noted.
    - a. If  $R_{NF}$  is connected, the ripple bypass effect brought about by the NF capacitor is lessened, leading to insufficient ripple rejection.
    - b. Do not operate at 40dB or less so that stable oscillation is maintained.
- 5. When the IC is used in radios or radio-cassette tape recorders, keep a good distance between IC and bar antenna. A capacitor of  $0.022\mu F$  or more (polyester film capacitor) connected between pins 9 and 7 and between pins 6 and 7 acts effectively against radiation to the SW band.
- 6. Printed circuit board

When making the board, refer to the sample printed circuit pattern. No feedback loop must be formed between input and output and make the line thick and short so that no common resistor exists between pre-GND and power-GND.

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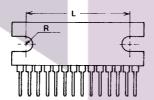
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- 7. Some plug jacks to be used for connecting to the external speaker are such that both poles are short-circuited once when connecting. In this case, the load is short-circuited, which may break down the IC.
- 8. Improvement in reduced voltage characteristic (Reference example). By connecting parts as shown below, distortion-free operation can be performed at a supply voltage down to  $V_{CC}$ =4.5V or thereabouts. The capacitor of 100 $\mu$ F is connected to suppress pop noise.



### **Proper Cares in Mounging Radiator Fin**

- 1. The mounting torque is in the range of 39 to 59N  $\cdot$  cm.
- 2. The distance between screw holes of the radiator fin must coincide with the distance between screw holes of the IC. With case outline dimensions L and R referred to, the screws must be tightened with the distance between them as close to each other as possible.



- 3. The screw to be used must have a head equivalent to the truss machine screw or binder machine screw defined by JIS. Washers must be also used to protect the IC case.
- 4. No foreign matter such as cutting particles shall exist between heat sink and radiator fin. When applying grease on the junction surface, it must be applied uniformly on the whole surface.
- 5. IC lead pins are soldered to the printed circuit board after the radiator fin is mounted on the IC.
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